Technical Datasheet



Precipitation Hardening Stainless Steel

Service. Quality. Value.

Typical Applications

- Tooling in the Aerospace Industry
- CNC components
- Mould & gauge making
- General tooling
- Bulkheads
- Retaining rings
- Springs

Product Description

17-7 PH is a precipitation-hardening stainless steel which combines high strength and hardness. The alloy has excellent fatigue properties, good corrosion resistance and is easily formed. Due to the alloys good mechanical and physical properties, 17-7PH is particularly popular in the aerospace sector and can be used in the manufacture of flat springs up to 315°C (600°F).

Key features

- Excellent fatigue properties
- Good formability
- High strength & hardness
- Minimum distortion upon heat treatment.
- Good corrosion resistance

Availability

Bar

Corrosion resistance

Good

Formability

Good but work hardens rapidly and may require intermediate annealing in deep drawing or in forming intricate parts

Chemical Composition (weight %)											
	С	Mn	Р	S	Si	Cr	Ni	Al			
min						16.00	6.50	0.75			
max	0.09	1.00	0.04	0.03	1.00	18.00	7.75	1.50			

Mechanical Properties *												
	Α	TH1050	Condition RH 950	С	CH900							
UTS, ksi (MPa)	130	200	235	220	265							
	(896)	(1379)	(1620)	(1517)	(1827)							
0.2% YS, ksi (MPa)	40	185	220	190	260							
	(276)	(1276)	(1517)	(1310)	(1793)							
Elongation, % in 2" (50.8 mm)	35	9	6	5	2							
Hardness, Rockwell	B85	C43	C48	C43	C49							

^{*} Properties at typical room temperature

Technical Assistance

Our knowledgeable staff backed up by our resident team of qualified metallurgists and engineers, will be pleased to assist further on any technical topic.

UK Service Centres:

02895 908 897 0113 307 5167 Smiths Belfast Smiths Leeds Smiths Biggleswade 01767 604 704 Smiths Manchester 0161 794 8650 Smiths Birmingham **0121 728 4940** Smiths Norwich 01603 789 878 Smiths Bristol 0117 971 2800 Smiths Nottingham 0115 925 4801 Smiths Chelmsford 01245 466 664 Smiths Redruth 01209 315 512 Smiths Gateshead 0191 469 5428 Smiths Verwood 01202 824 347 Main Office Smiths Horsham 01403 261 981 0845 527 3331

Quality & Testing:





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