EN40B

Technical Datasheet



Engineering Steel

Service. Quality. Value.

Applications

- Drills
- Guides
- Shafts
- Gear wheels
- Bolts and fixings

Product Description

EN40B is a chromium-molybdenum nitriding steel characterised by its suitability for nitriding which promotes high wear resistance. The material is supplied in the hardened and tempered 'T' condition, EN40B offers good toughness and good ductility. The nitriding process produces a scale free surface with minimal distortion.

Weldability

Readily weldable in the annealed supplied condition.

Key features:

- Nitriding steel
- High wear resistance
- Good toughness & ductility
- Supplied in the hardened and tempered 'T' condition
- Good shock resistance

Machinability

Readily machinable.

Related material specifications

- FN40B
- 722M24 32CrMo12
- 1.7361
- 30CD12

Availability

Round bar and flat bar

| Chemical Composition (weight %) | | | | | | | | | | | |
|---------------------------------|------|------|------|------|------|------|------|------|--|--|--|
| | С | Si | Mn | Мо | Cr | Ni | Р | S | | | |
| min. | 0.20 | 0.10 | 0.40 | 0.40 | 2.90 | 0.40 | 0.05 | 0.05 | | | |
| max. | 0.30 | 0.35 | 0.65 | 0.70 | 3.50 | 0.40 | 0.05 | 0.05 | | | |

| Mechanical Properties (subject to ruling section) | | | | | | | | | | |
|---|---------------|-------------|--------------|------------|------------------|--|--|--|--|--|
| Condition | Tensile N/mm² | Yield N/mm² | Elongation % | Izod KCV J | Hardness Brinell | | | | | |
| S | 775-925 | 585 | 15 | 50 | 223-277 | | | | | |
| Т | 850-1000 | 680 | 13 | 50 | 248-302 | | | | | |
| U | 925-1000 | 755 | 12 | 42 | 269-331 | | | | | |

Technical Assistance

Our knowledgeable staff backed up by our resident team of qualified metallurgists and engineers, will be pleased to assist further on any technical topic.

UK Service Centres:

02895 908 897 Smiths Belfast Smiths Biggleswade 01767 604 704 Smiths Birmingham **0121 728 4940** Smiths Bristol 0117 971 2800 Smiths Chelmsford 01245 466 664 Smiths Gateshead **0191 469 5428** Smiths Horsham 01403 261 981

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Quality & Testing:





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