## **EN19**

#### **Technical Datasheet**



## **Engineering Steel**

Service. Quality. Value.

## **Applications**

- Automotive gears and parts
- Shafts
- Towing pins
- Load bearing tie rods
- Oil & Gas industry applications

# **Product Description**

EN19 is a high quality alloy steel with tensile strength. With a combination of good ductility and shock resistance, EN19 is suitable for applications with very high loading such as engine gear boxes. Popular in the automotive sector it is possible to machine the material extremely accurately, in recent years EN19 has become an established material in the Oil & Samp; Gas sector. The material lends itself well to any application where strength is a primary consideration.

#### Hardening

High strength up to 60mm thickness

## **Availability**

Bar.

## **Key features:**

- High quality alloy steel
- High tensile steel
- Good ductility and shock resistance
- Good wear resistance
- Can be induction hardened

## Machinability

More difficult to machine but can be machined to fine dimensional tolerances

# Related material specifications

BRITISH BS 970:1991	709M40T
BRITISH BS 970:1955	EN19T
GERMAN DIN	42CrMo4
FRENCH AFNOR	42CD4
SWEDISH SS	2244
AMERICAN SAE	4140
EUROPEAN STEEL NO.	1.7225
EUROPEAN STEEL NAME	42CrMo4
EUROPEAN STANDARD	EN10277-5

Chemical Composition (weight %)									
	С	Mn	Cr	Mo	Si	S	Р		
min.	0.35	0.50	0.90	0.20	0.10				
max.	0.45	0.80	1.50	0.40	0.35	0.05	0.035		

Mechanical Properties (subject to ruling section)										
Condition	Tensile N/mm²	Yield N/mm²	Elongation %	Izod KCV J	Hardness Brinell					
S	775-925	555	13	22	223-277					
Т	850-1000	680	13	50	248-302					
U	925-1000	755	12	42	269-331					

#### **Technical Assistance**

Our knowledgeable staff backed up by our resident team of qualified metallurgists and engineers, will be pleased to assist further on any technical topic.

#### **UK Service Centres:**

02895 908 897 0113 307 5167 Smiths Belfast Smiths Leeds Smiths Biggleswade 01767 604 704 Smiths Manchester 0161 794 8650 Smiths Birmingham **0121 728 4940** Smiths Norwich 01603 789 878 Smiths Bristol 0117 971 2800 Smiths Nottingham 0115 925 4801 Smiths Chelmsford 01245 466 664 Smiths Redruth 01209 315 512 Smiths Gateshead 0191 469 5428 Smiths Verwood 01202 824 347 Main Office Smiths Horsham 01403 261 981 0845 527 3331

#### Quality & Testing:





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