L80/L81

Technical Datasheet



Aluminium Sheet Service. Quality. Value.

Applications

- Aircraft parts
- Offshore structures
- Silos
- Containers
- Boat construction
- Vehicle panels
- Containers

Product Description

Alloy L80/L81 is an aluminium sheet product which is recognised as a general sheet metal work grade. The material offers high marine corrosion resistance with good weldability and very good cold formability. The alloy is also known for rapid work hardening so care needs to be taken in the forming process. L80/L81 is used in the manufacture of aircraft parts and structural marine applications among many others.

Availability

Sheet

Key features:

- Medium strength alloy
- · Good ductility & formability
- Readily weldable
- High resistance to marine corrosion
- Rapid work hardening
- Very good anodising properties
- Aesthetically pleasing

Weldability

Readily weldable

Corrosion Resistance

High resistance to marine corrosion

Tempers

Alloy L80 - 'O' Temper Alloy L81 - H16 & H26

Chemical Composition (weight %)										
	Mn	Fe	Cu	Mg	Si	Zn	Cr	Ti	Al	
min	0.10			1.70					Bal	
max.	0.50	0.50	0.15	2.40	0.40	0.15	0.15	0.15	Bal	

Mechanical Properties

Proof Stress 0.2% 175 MPa min 225-275 MPa Elongation A50 mm 3%

Physical Properties

 $\begin{array}{ll} \textbf{Density} & 2.69 \text{ g/cm}^3 \\ \textbf{Melting Point} & 625 ^{\circ}\text{C} \\ \textbf{Thermal Expansion} & 25 \times 10^{-6} \text{ /K} \\ \textbf{Modulus of Elasticity} & 70 \text{ GPa} \\ \textbf{Thermal Conductivity} & 134 \text{ W/m.K} \\ \textbf{Electricity Resistivity} & 0.044 \times 10^{-6} \Omega \text{ .m} \\ \end{array}$

The properties above are for material in the H16 condition

Technical Assistance

Our knowledgeable staff backed up by our resident team of qualified metallurgists and engineers, will be pleased to assist further on any technical topic.

UK Service Centres:

Smiths Belfast 02895 908 897 0113 307 5167 Smiths Leeds Smiths Biggleswade 01767 604 704 Smiths Manchester **0161 794 8650** Smiths Birmingham **0121 728 4940** Smiths Norwich 01603 789 878 Smiths Bristol 0117 971 2800 Smiths Nottingham 0115 925 4801 Smiths Chelmsford 01245 466 664 Smiths Redruth 01209 315 512 Smiths Gateshead 0191 469 5428 Smiths Verwood 01202 824 347 Main Office Smiths Horsham 01403 261 981 0845 527 3331

Quality & Testing:





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